



LNP™ STAT-KON™ Compound MD000A

Americas: COMMERCIAL

Also known as: LNP™ STAT-KON™ Compound MD000A

Product reorder name: MD000A

LNP STAT-KON MD000A is a compound based on Polypropylene resin containing Carbon. Added features of this grade are: Electrically Conductive, Exceptional Processing.

TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
MECHANICAL			
Tensile Stress, brk, Type I, 5 mm/min	260	kgf/cm ²	ASTM D 638
Tensile Strain, brk, Type I, 5 mm/min	3.1	%	ASTM D 638
Tensile Modulus, 5 mm/min	19100	kgf/cm ²	ASTM D 638
Flexural Modulus, 1.3 mm/min, 50 mm span	16800	kgf/cm ²	ASTM D 790
Tensile Stress, break, 5 mm/min	25	MPa	ISO 527
Tensile Strain, break, 5 mm/min	2.8	%	ISO 527
Tensile Modulus, 1 mm/min	1770	MPa	ISO 527
Flexural Stress	40	MPa	ISO 178
Flexural Modulus, 2 mm/min	1660	MPa	ISO 178
IMPACT			
Izod Impact, unnotched, 23°C	84	cm-kgf/cm	ASTM D 4812
Izod Impact, notched, 23°C	4	cm-kgf/cm	ASTM D 256
Multiaxial Impact	86	cm-kgf	ISO 6603
Instrumented Impact Total Energy, 23°C	272	cm-kgf	ASTM D 3763
Izod Impact, unnotched 80*10*4 +23°C	48	kJ/m ²	ISO 180/1U
Izod Impact, notched 80*10*4 +23°C	4	kJ/m ²	ISO 180/1A
THERMAL			
HDT, 0.45 MPa, 3.2 mm, unannealed	108	°C	ASTM D 648
HDT, 1.82 MPa, 3.2mm, unannealed	56	°C	ASTM D 648
CTE, -30°C to 30°C, flow	8.7E-05	1/°C	ASTM D 696
CTE, -30°C to 30°C, xflow	9.E-05	1/°C	ASTM D 696
HDT/Bf, 0.45 MPa Flatw 80*10*4 sp=64mm	90	°C	ISO 75/Bf
HDT/Af, 1.8 MPa Flatw 80*10*4 sp=64mm	55	°C	ISO 75/Af



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TYPICAL PROPERTIES ¹	TYPICAL VALUE	Unit	Standard
PHYSICAL			
Specific Gravity	1	-	ASTM D 792
Density	0.998	g/cm ³	ASTM D 792
Mold Shrinkage, flow, 24 hrs (5)	1 - 3	%	ASTM D 955
Mold Shrinkage, xflow, 24 hrs (5)	1 - 3	%	ASTM D 955
ELECTRICAL			
Surface Resistivity	1.E+01 - 1.E+05	Ohm	ASTM D 257



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PROCESSING PARAMETERS	TYPICAL VALUE	Unit
Injection Molding		
Drying Temperature	80	°C
Drying Time	4	hrs
Melt Temperature	225 - 250	°C
Front - Zone 3 Temperature	240 - 250	°C
Middle - Zone 2 Temperature	215 - 225	°C
Rear - Zone 1 Temperature	195 - 205	°C
Mold Temperature	30 - 50	°C
Back Pressure	0.2 - 0.3	MPa
Screw Speed	30 - 60	rpm